

NP750V5.0A Control Board



P550



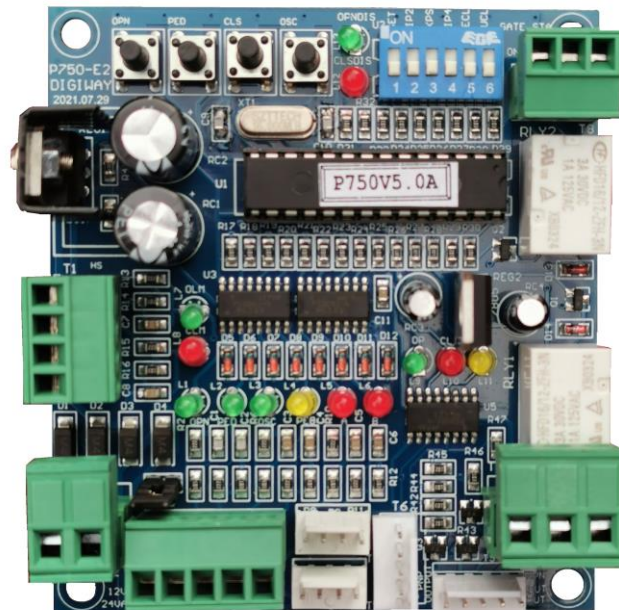
P750



GDS630



GDS SEW PLC



CONTROL INPUTS

- OPN=Open input**
- PED=Pedestrian input**
- PEB=PE beams input**
- OSC=Open, Stop, Close, Open ... input**

MODE-1 (E-Code)

DIP2DIP4=OFFOFF, OLM=Reset N/O type. CLM not in use. In this mode, no limit switch required. Built in Encoder, only for DIGIWAY P750 and P550.

MODE-2 (E-Code)

DIP2DIP4=OFFON, OLM=Reset, N/O type. CLM=as open and close limit, N/O type. In this mode, MUST have one and only one limit. Built in Encoder, only for DIGIWAY P750 and P550.

MODE-3 (F-Code)

DIP2DIP4=ONOFF, OLM=open limit N/C type. CLM=close limit N/C type. External F-coder achieve slowly down point. For nay three phase motor with N/C limit. Like, GDS, ACRO, MDI, BTF, FAAC.

MODE-4 (F-Code)

DIP2DIP4=ONON, OLM=Reset, N/O type. CLM=open and close limit, N/O type. External F-code achieve slowly down point. For any three phase motor, ideally for replace Magnetic PLC and Proxy control system.

